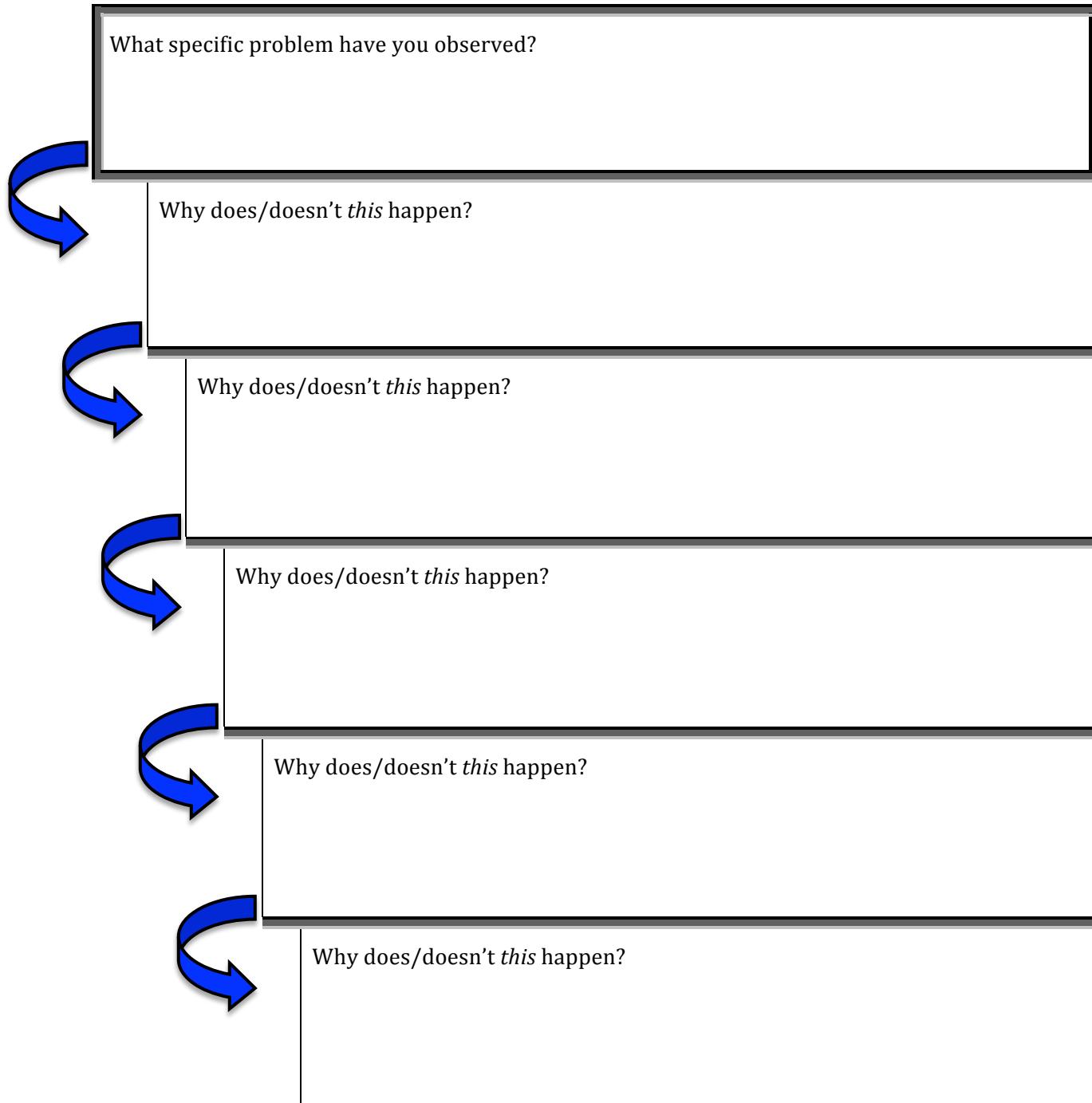


“5 Why Process” for Problem Identification



Stop the “5 Why Process” when you believe you have identified
the root cause of the original problem.